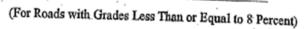
EXHIBIT C Off The Rail Timber Sale IDCO2-TS.202.0001 Road construction specifications

General road construction specifications are designated by numeric symbols according to the type of road work to be performed, as follows:

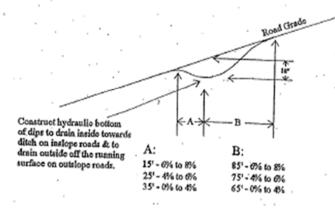
Section	Subject	Page No.
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100	GENERAL	6-9
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1700	EROSION CONTROL	14
1800	SOIL STABILIZATION	14-17
2100	ROADSIDE BRUSHING	17&18

Water Dip Specifications



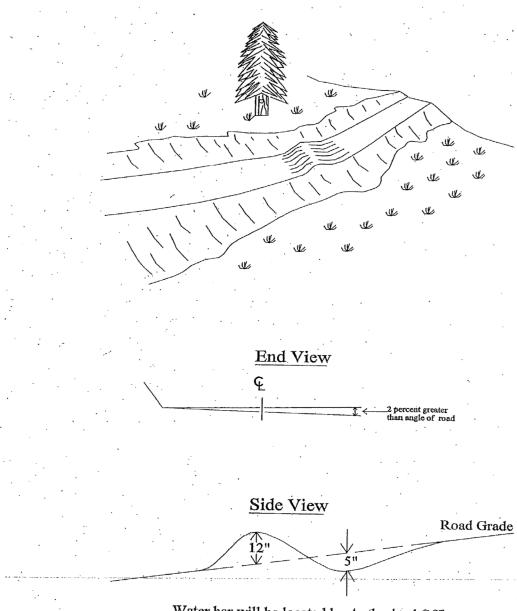


Typical Water Dip



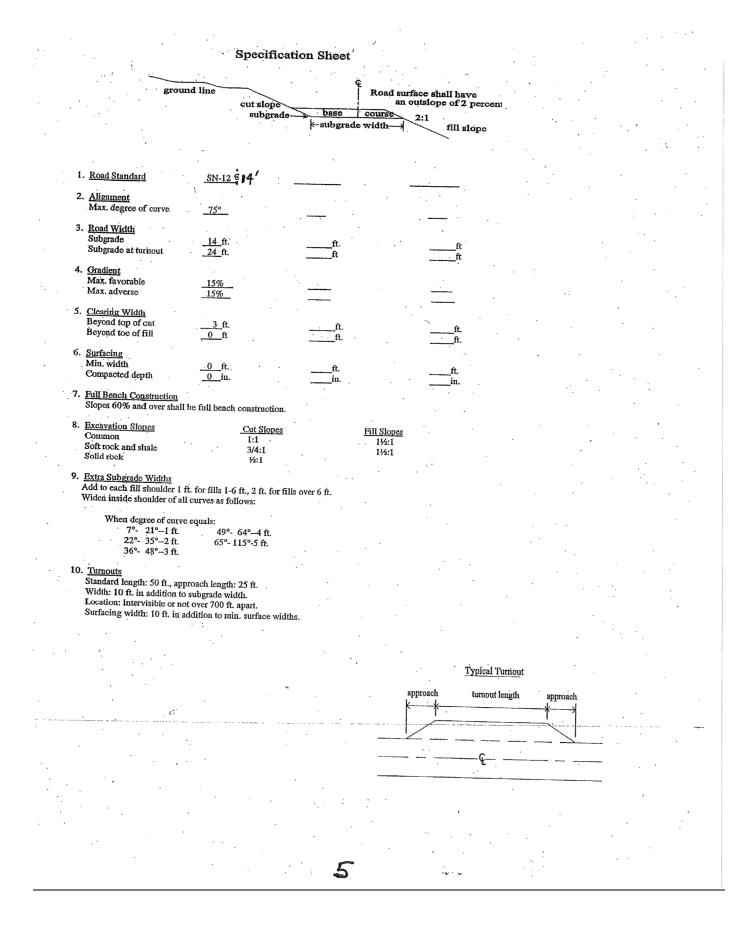
Cross Section View





Water bar will be located by Authorized Officer

1



GENERAL - 100

101 - Pre-work Conference(s):

A pre-work conference will be held prior to the start of road renovation, reconstruction, new construction and surfacing operations. The purchaser shall request the conference at least (48) hours prior to the time it is to be held. The conference will be attended by the Purchaser and/or his representative(s), subcontractor(s) and/or his or their representative(s) and the Authorized Officer and/or his representative(s).

The purpose will be to review the required work, exhibits and specifications, and to establish a work schedule and a list of the Purchaser's representatives and/or subcontractor(s).

102 - Definitions:

<u>Base Course</u> - Surfacing structure consisting of crushed gravel or stone, crushed sandstone, pit run rock, bank or river-run gravels, etc., to provide support and, in the event no surface course is placed, the running surface for traffic load.

 $\underline{Barrier}$ – A concrete barrier used to close roads upon completion of all planned sale activities.

BLM - Bureau of Land Management

Borrow - Excavated material required for embankments and other portions of the work.

<u>Culvert</u> - A pipe, pipe-arch, arch, or box structure constructed of metal, concrete, plastic or wood which provides an opening under the roadway primarily for the conveyance of liquids, pedestrians or livestock.

<u>Closed</u> - Road to be closed: upon completion of planned activities, the road will be outsloped, drainage structures cleaned, the running surface scarified to a depth of seven (7) inches, barricaded at the beginning, grass seeded and fertilized.

<u>Curve Widening</u> - Widening required on inside of curves to accommodate long log and equipment hauling trucks.

<u>Decommissioned</u> – Roads to be decommissioned: upon completion of planned activities, the road running surface would be de-compacted to a depth of at least twenty (20) inches, have woody debris (generally less than six (6) inches in diameter) distributed on 50% of the surface area, be blocked (tank trap), grass seeded and fertilized. Culverts will be removed and disposed of outside the contract area. The culvert bedding area would be shaped 2:1 and grass seeded and fertilized.

<u>Embankment</u> - A structure of soil, aggregate, or rock material placed on a prepared ground surface and constructed to subgrade.

<u>End Haul</u> - Excavated material moved, other than by dozer, to an embankment or waste area to prevent side-casting material outside of the road prism.

<u>Excess Excavation</u> - Material from the roadway in excess of that needed for construction of the designed roadway (waste).

<u>Grading</u> - Leveling to grade, shaping and smoothing of a road subgrade; the shaping of roadside ditches as to grade and contour. In some instances includes smoothing of the cut bank.

<u>Obliterate</u> – Re-contouring of a road to the original slope shape. Woody debris (generally less than six (6) inches in diameter) distributed on 50% of the surface area, blocked (tank-trap), grass seeded and fertilized.

<u>Overhaul</u> - Distance excavated material is transported in excess of the distance included in the cost for excavation.

Pioneer Road - Temporary construction access built along the route of the project.

<u>Plans</u> - The approved drawings, or exact reproductions thereof which show the locations, character, dimensions, and details of the work to be done.

<u>Purchaser</u> - The individual, partnership, joint venture, or corporation contracting with the Government under the terms of a Timber Sale Contract and acting independently or through their, or its agents, employees, or contractors.

<u>Reasonably Close Conformity</u> - Compliance with reasonable and customary manufacturing and construction tolerances where working tolerances are not specified.

<u>Roadbed</u> - The graded portion of the road within top and side slopes, prepared as a foundation for the pavement structure and shoulders.

Road Centerline - Longitudinal center of roadbed.

<u>Road Improvement</u> - Work done to an existing road which improves it over its original design standard.

<u>Road Renovation</u> - Work done to an existing road which restores it to its original design.

Roadway - The portion of a road within limits of construction. Usually from the toe of

the fill slope to a point where the cut slope intersects natural ground line. Synonym - road prism.

<u>Scarification</u> - The process of loosening or breaking up of the surface layer of soil or road, usually to a specified depth.

<u>Shoulder</u> - The portion of the roadbed contiguous with the traveled way designed for accommodation of stopped vehicles, safety, and lateral support of base and surface courses.

Spalls - Flakes or chips of stone.

<u>Specifications</u> - A general term applied to all directions, provisions, and requirements pertaining to performance of the work.

<u>Station yard</u> - One (1) station yard is one cubic yard moved one hundred feet. Example: 15 station yards is 15 cu. yd. moved 100 feet or 30 cu. yd. moved 50 feet.

<u>Structures</u> - Bridges, culverts, catch basins, retaining walls, under-drains, flumes, splash pads, downspouts, and other project features which may be involved in the work and not otherwise classified in these specifications.

<u>Sub-base</u> - Reinforcement of the subgrade with large particles of pit run or crushed stone, usually confined to roads having wet subgrades or subgrades with weak support characteristics.

<u>Surface Course</u> - Top layer of a road structure consisting of finely crushed gravels or asphalt designed to provide a smooth running surface for traffic load.

<u>Subgrade</u> - The top surface of a roadbed upon which the traveled way and shoulders are constructed.

Timber - Standing trees, downed trees, or logs which can be measured in board feet.

<u>Traveled Way</u> - The portion of the roadbed used for the movement of vehicles, exclusive of shoulders.

<u>Typical Cross Sections</u> - Cross-sectional plane of a typical roadway; showing natural ground line and designed roadway in relation to cut and fill, through cut, and through fill.

<u>Turnout</u> - Extra widening of the roadbed at appropriate intervals on single-lane roads for passing purposes.

- 103 Compaction equipment shall meet the following requirements:
- 103a Grid roller. A grid roller shall consist of two or more cylindrical drums independently mounted on a common shaft in a rigid frame. Each drum shall have a minimum outside diameter of 5 feet and a minimum width of 2 feet 6 inches. The overall width of the roller exclusive of frame shall be not less than 5 feet 6 inches of which not more than 6 inches shall be used for center spacing between two roller drums. The face of the drums shall have the appearance of woven open-mesh made by interlacing bars of not less than 1-1/4 inches nor more than 1-3/4 inches diameter space spaced on 4-1/2 inches to 5-1/2 inches center. Net opening between the bars shall be not less than 3 inches nor more than 4 inches. The roller shall be so constructed that counterweights can be used to adjust the gross weight of the roller to not less than 27,000 pounds. The grid roller shall be drawn by a power unit capable of propelling the fully loaded roller through 6 inches of loose embankment material at a speed of at least 4 miles per hour.
- 103b <u>Vibratory roller</u>. The drum diameter shall be not less than 48 inches, the drum width not less than 58 inches, and have a turning radius of 15 feet or less. Vibration frequency shall be regulated in steps to 1400, 1500, and 1600 vibrations per minute (VPM), corresponding to engine speeds of 1575, 1690, and 1800 RPM. The centrifugal force developed shall be 7 tons at 1600 RPM. It shall be activated by a power unit of not less than 25 horsepower. The vibratory roller shall be self-propelled or drawn by a vehicle of sufficient horsepower to enable the unit to travel through a loose layer of material at a speed ranging from 0.9 mile to 1.8 miles per hour, as directed by the Authorized Officer. The towing vehicle and roller or self-propelled unit meeting the above requirements shall be considered a vibratory roller unit.
- 103c Drum drive self-propelled vibratory grid roller. The unit shall consist of one cylindrical drum with a drum diameter of not less than 56 inches, nor more than 66 inches, and the drum width shall be 84 inches. Vibratory frequency shall be regulated in steps from 1200 to 1800 vibrations per minute (VPM), and the centrifugal force developed shall be at least 40,000 pounds at 1800 RPM. The vibratory grid roller shall be self-propelled and have a power unit of not less than 112 horsepower. The "grid" design shall be a herringbone or z-bar pattern around the circumference of the drum. The grid bars shall be 1 inch in height and spaced not more than 8-1/2 inches apart.
- 103d Other. Compaction equipment approved by the Authorized Officer.

CLEARING AND GRUBBING - 200

- 201 This work shall consist of clearing, grubbing, removing and disposing of vegetation, debris, surface objects, and protruding obstructions within the clearing limits in accordance with these specifications as shown on the plans.
- 203 Clearing shall consist of the removal and disposal of trees, logs, rotten material, brush, and other vegetative materials and surface objects in accordance with these specifications and within the limits established for clearing as shown on the plans.
- 203a Brush under (6) feet in height need not be cut within the limits established for clearing.
- 203b All standing trees and snags to be cleared shall be felled within the limits established for clearing (unless otherwise authorized).
- Grubbing shall consist of the removal and disposal of stumps, roots, and other wood material embedded in the ground, and protruding obstacles remaining as a result of the clearing operation between the top of the cut slope and the toe of the fill slope. Undisturbed stumps, roots and other solid objects which will be a minimum of (3) feet below subgrades or slope surfaces of embankments are excepted.
- 204a All Stumps and other protruding objects shall be completely removed within the limits of required embankments having heights of less than (<u>4</u>) feet (Except when authorized, the Purchaser may leave stumps and other non-perishable objects provided they do not extend more than (<u>6</u>) inches above the existing ground line).
- 204b On excavated areas, all roots and embedded wood shall be removed to a depth not less than (<u>6</u>) inches below the subgrade.
- 205 Clearing and grubbing debris shall not be placed or permitted to remain in or under road embankment sections.
- All clearing and grubbing debris (on side slopes >20%) shall be disposed of by windrowing in accordance with subsection 207. On side slopes <20%, clearing and grubbing debris may be piled for burning, piled and chipped (biomass), or windrowed in accordance with subsection 207. Piles shall meet the requirements of Section 42.H.3. of this contract.
- 206a Clearing and grubbing debris resulting from landing construction shall be piled adjacent to the landing and shall not be covered with excavated material. Piles shall meet the requirements of Section 42.H.3.of this contract.
- 207 The purchaser shall windrow all clearing debris larger than one (1) inch in diameter and three (3) feet in length resulting from road construction. Clearing debris shall be placed

outside the roadway in a neat, compacted windrow laid approximately parallel and along the toe-line of embankment slopes or six (6) feet from the shoulder, whichever is greater. All material in the windrow shall be matted down with construction equipment to form a compact and uniform pile. Unless otherwise agreed, windrows shall have (20) foot minimum length breaks at all ridges and at least every two hundred (200) feet. Windrows may not be placed against standing tree

- 208 No grading will be permitted prior to completion and approval by the Authorized Officer of the required clearing and grubbing work, except that stump grubbing may proceed with the excavation of the road prism.
- 209 No clearing or grubbing debris shall be left lodged against standing trees.

EXCAVATION AND EMBANKMENT - 300

- 301 This work shall consist of excavating, overhaul, placement of embankments, backfilling, borrowing, leveling, ditching, grading, in-sloping, out-sloping, crowning and scarification of the subgrade, compaction, disposal of excess and unsuitable materials, and other earth-moving work in accordance with these specifications and conforming to the lines, grades, dimensions, and typical cross sections shown on the plans.
- 302 Excavation shall (also) consist of the excavation of road and landing cut sections, borrow sites, backfilling, leveling, ditching, grading, compaction and other earth moving work necessary for the construction of the roadway in accordance with these specifications and conforming to the lines, grades, dimensions, and typical cross sections shown on the plans.
- 303 Suitable material removed from the excavation shall be used in the formation of embankment subgrade, shoulders, slopes, bedding, backfill for structures, and for other purposes as shown on the plans.
- 304 Borrow shall consist of suitable material required for the construction of embankments or for other portions of the work; such material shall be obtained from sources selected by the Purchaser at his option and approved by the Authorized Officer.
- 305 Embankment construction shall consist of the placement of excavated and borrowed materials, backfilling, leveling, grading, compaction, and all other earth-moving work necessary for the construction of the roadway and landings in accordance with these specifications and conforming to the lines, grades, dimensions, and typical cross sections shown on the plans.

- 305a Material used in the construction of embankment sections shall be free of stumps, cull logs, brush, muck, sod, roots, frozen material and other deleterious materials and shall be placed and compacted as specified.
- 306 The top of cut slopes shall be rounded by blending into the adjacent terrain for a distance not less than (1) foot and not more than (3) feet beyond the top of the cut. Rounding shall be performed in soils that can be shaped without ripping or blasting.
- 307 When heavy clays, muck, clay shale, or other unsuitable material for forming the roadbed are encountered in cuts at subgrade, it shall be excavated to a minimum depth of (2) feet below the subgrade elevation and the excavated area backfilled with a selected borrow material approved by the Authorized Officer. The backfill material shall be processed to a uniform moisture content suitable for maximum compaction and compacted in accordance with these specifications. Unsuitable material shall be disposed of as directed by the Authorized Officer.
- 308 Borrow material from sources selected at the Purchaser's option shall be inspected and approved in writing by the Authorized Officer prior to placement.
- 309 Ditches shall conform to the slope, grade, dimensions, and shape of the required cross section shown on the plans. Roots, stumps, rocks, and other projections shall be removed to form smooth, even slopes.
- 310 Excess excavated, unsuitable, or slide materials shall not be disposed of on areas where the material will encroach on a stream course or other body of water. Such materials shall be disposed of in accordance with subsection 310a.
- 310a End-dumping will be permitted for the placement of excess materials under subsection
 310 in designated disposal areas or within areas approved by the Authorized Officer.
 Watering, rolling, and placement in layers is (not) required. Materials placed shall be
 sloped, shaped, and otherwise brought to a neat and sightly condition acceptable to the
 Authorized Officer, and grass seeded and mulched.
- 311 In the construction of channel changes and stream-crossing embankment sections, natural stream flow shall be maintained at all times, unless otherwise provided.
- 312 Excavated material shall not be allowed to cover boles of standing trees to a depth in excess of (2) feet on the uphill side.
- 313 The finished grading shall be approved, in writing, by the Authorized Officer for the total project. The Purchaser shall give the Authorized Officer (2) days' notice prior to final inspection of the grading operations.

RENOVATION OF EXISTING ROADS – 500

- 501 This work shall consist of minor widening and reshaping cut slopes as needed, reconditioning and preparing the roadbed and shoulders, cleaning and shaping drainage ditches, trimming vegetation from cut and embankment slopes, and cleaning and repairing drainage structures of existing roads in accordance with these specifications.
- 501a This work shall include the removal and disposal of slides.
- 502 The existing road surface shall be scarified as needed, bladed and shaped to the lines, grades, dimensions, and typical cross sections shown on the plans.
- 502a Rocks larger than (<u>4</u>) inches in maximum dimension shall be removed from the scarified layers of the roadbed. Material so removed will not be permitted to remain on road shoulders or in ditches.
- 502b Drainage ditches shall be bladed and shaped in accordance with the lines, grades, dimensions, and typical cross sections shown on the plans.
- 503 The inlet end of existing drainage structures shall be cleared of vegetative debris and boulders that are of sufficient size to obstruct normal stream flow. Pipe inverts shall be cleared of sediment and other debris lodged in the barrel of the pipe. The outflow area of (designated) pipe structures shall be cleared of rock and vegetative obstructions which will impede the structure's designed outflow configuration. Catch basins shall conform to the lines, grade, dimensions, and typical diagram shown on the plans.
- 504 Vegetation encroaching on the roadbed and the drainage ditches of existing roads shall be removed by cutting and disposed of in accordance with subsection 2109 of these specifications.
- 505 The finished grading shall be approved in writing by the Authorized Officer. The Purchaser shall give the Authorized Officer three (<u>3</u>) days notice prior to final inspection of the grading operations.

EROSION CONTROL - 1700

- 1701 This work shall consist of measures to control soil erosion or water pollution during the construction operation through the use of berms, dikes, sediment basins, fiber mats, mulches, grasses, water-barring and other erosion control devices or methods in accordance with these specifications and conforming to the lines, grades, dimensions, and typical cross sections shown on the plans.
- 1702 The surface area of erodible earth material exposed at one time by excavation, borrow, or fill within the right-of-way shall not exceed (750,000) square feet after October 1, without prior approval by the Authorized Officer.
- 1703 Road segments not completed during dry weather periods shall be winterized, by providing a well-drained roadway by water-barring, maintaining drainage, and performing additional measures necessary to minimize erosion and other damage to the roadway, as directed by the Authorized Officer. Portions of roads not having surface rock in place will be blocked or barricaded to prevent vehicular traffic.

SOIL STABILIZATION - 1800

- 1801 This work shall consist of seeding, fertilizing, and mulching on designated cut, fill, borrow, disposal, and special areas in accordance with these specifications and as shown on the plans. This work is (not) required for road acceptance under section 18 of this contract.
- 1802 Soil stabilization work consisting of seeding, fertilizing, and mulching shall be performed on new road construction, reconstruction, road renovation, improvements, landings, disturbed areas, borrow sites, disposal sites and special areas in accordance with these specifications and as shown on the plans.
- 1803 Soil stabilization work as specified under subsection(s) 1801 and 1802 shall be performed during the following seasonal periods:

From: After September 15<u>th</u> and prior to June 1 of the subsequent year or as directed by the authorized officer.

If soil stabilization of disturbed areas is not completed by the specified fall date, the Purchaser shall treat disturbed areas in accordance with section 1703 and then complete the requirements of Soil Stabilization 1800 the next construction season.

The Authorized Officer may modify the above seasonal dates to conform to existing weather conditions and changes in the construction schedule.

- 1803a The Purchaser shall begin soil stabilization work within 10 days of the starting work date when notified by the Authorized Officer.
- 1804 The Purchaser shall furnish the following species of grass seed meeting corresponding germination, purity, and weed-content requirements

SEED MIXTURE	Lbs. Per Acre	Acres	Total Pounds
Mountain Brome (Bromar)	4	5	8
Blue Wild Rye (Durar)	3	5	6
Riparian Wheatgrass (Sodar)	4	5	8
Sherman Big Bluegrass	2	5	4
Idaho Fescue	1	5	2
Total	14		70

The Purchaser shall certify in writing that the above seed mixture(s) meet all requirements of the Federal Seed Act (7 USC Secs. 1551-1610 incl.) and are free of noxious weed species.

- 1805 The Purchaser shall certify in writing compliance with seed mixture(s) specified under subsection 1804. Seed weight and seed mixture type shall be shown on the tag attached to each sack.
- 1805b Seed shall be sacked in quantities proportional to the capacity of the Purchaser's slurry tank and the required rate of application as specified under subsection 1812.
- 1806 The Purchaser shall apply the seed mixtures specified under subsection 1804 to the corresponding seeding projects as shown on the plans and as directed by the Authorized officer.
- 1806a Additional soil stabilization work consisting of seeding, fertilizing, and mulching may be required at the option of the Authorized Officer. Providing the additional stabilization is not due to Purchaser negligence as specified in Sec. 12 of the contract, a reduction in the total purchased price shall be made to offset the cost of furnishing and applying such additional stabilization material. Cost shall be based upon the unit price set forth in the current BLM Timber Appraisal Production Cost Schedule.
- 1807 Fertilizer shall be a standard commercial grade of fertilizer conforming to (all State and Federal regulations)(Interim Federal Specification 0-5-241C, Amendment No. 1)(,)(and) to the standards of the Association of Official Agricultural Chemists. Fertilizer furnished shall provide the minimum percentage of available nutrients as specified below:

Plant food 16-16-16

The Authorized Officer will take what samples are deemed necessary for determining compliance with the above requirements.

Fertilizer shall be furnished in new sealed and properly labeled containers with name, weight, and guaranteed analysis of contents clearly marked. Material failing to meet these requirements, or that which has become wet or otherwise damaged in transit or storage, will be subject to rejection by the Authorized Officer.

- 1807a Fertilizer shall be applied at the rate of 50 lbs. per acre (900 lbs. total required) and be applied separately from grass seed. No seed or fertilizer shall be applied when wind velocities will prevent uniform application of the material on the designated areas.
- 1808 Hay mulch shall consist of herbaceous mowings free from noxious weeds, mold, or other objectionable material as attested to by written certification submitted to the Authorized Officer, and approved by the Authorized Officer. Hay shall be in an air-dry condition and suitable for placing with mulch-spreader equipment.
- 1808a Straw mulch shall be from oats, wheat, rye, or other approved grain crops which are free from noxious weeds, mold, or other objection- able materials. Straw mulch shall be in an air-dry condition and suitable for placing with power spray equipment.
- 1808b Grass straw mulch shall be from perennial grass or, if specified, an annual rye grass, from which the seed has been removed. The straw shall be free from Bentgrass, Canada Thistle, Goatgrass, Spotted Knapweed, skeleton weed, and other noxious weed seed. The Purchaser shall furnish the Authorized Officer with a copy of the seed certification from each field from which he obtained the grass straw. The grass straw shall be from fields which have passed the current year's field inspection of the Idaho Grass Seed Certification Program, or from fields certified by the County Agent, or by seed companies purchasing the seed.
- 1809 Mulch material shall be delivered to the work area in a dry state. Material found to be wet will not be accepted. Material to be used in the mulching operation may be stockpiled along the road designated for treatment provided that it be maintained in a dry state and has the approval of the Authorized Officer.
- 1810 Dry Method Blowers, mechanical seeders, seed drills, landscape seeders, culti-packer seeders, fertilizer spreaders or other approved mechanical seeding equipment may be used when seed and fertilizer are to be applied in dry form. Fertilizer in dry form shall be spread separately at the rates set forth under these specifications and subsection(s) 1807 and 1807a.
- 1811 The maximum distance to be seeded, fertilized and mulched from the road centerline

shall be 50 feet for the cut slopes and 75 feet for the fill slopes.

- 1812 The Purchaser shall notify the Authorized Officer at least (3) day(s) in advance of date he intends to commence the specified soil stabilization work.
- 1814 Seed, fertilizer, and mulch will not be applied above the upper edge of cut banks unless otherwise specified.

ROADSIDE BRUSHING – 2100

- 2101 This work shall consist of the removal of vegetation from the road prism variable distance, and inside curves in accordance with these specifications.
- 2102 Roadside brushing may be performed mechanically or manually.
- 2103 Vegetation cut manually or mechanically less than (<u>6</u>) inches in diameter when measured 6 inches above the ground shall be cut to a maximum height of (<u>2</u>) inches above the ground surface or above obstructions such as rocks or stumps on cut and fill slopes and all limbs below the (<u>2</u>) inch area will be severed from the trunk. Vegetation shall be cut and removed from the road bed between the outside shoulder(s) and the ditch centerline and such vegetation shall be cut to a maximum height of (<u>1</u>) inch above the ground and running surface. Limbs below the (<u>1</u>) inch area will be severed from the trunk. Sharp pointed ends will not be permitted. Cuts shall be parallel to the ground line or running surface.
- 2104 Trees in excess of (<u>6</u>) inches in diameter when measured 6 inches above the ground line shall be limbed, so that no limbs extend into the treated area or over the roadbed to a height of (<u>14</u>) feet above the running surface of the roadway on cut and fill slopes, within the road prism-variable distance. Limbs shall be cut to within (<u>1</u>) inch of the trunk to produce a smooth vertical face. Removal of trees larger than (<u>6</u>) inches in diameter for sight distance or safety may be directed by the Authorized Officer.
- 2105 Vegetation that is outside of the road prism-variable distance that protrudes into the road prism and within (<u>14</u>) feet in elevation above the running surface shall be cut, to within (<u>1</u>) inch of the trunk to produce a smooth vertical face.
- 2106 Vegetative growth capable of growing $(\underline{1})$ foot in height or higher shall be cut, within the road prism-variable distance or as directed by the Authorized Officer.
- 2107 Inside curves shall be brushed out for a sight distance of (200) feet chord distance and/or a middle ordinate distance of (25) feet, whichever is achieved first. Overhanging limbs and vegetation in excess of (1) foot in height, shall be cut within these areas.

- 2108 Self propelled equipment shall not be permitted on cut and fill slopes or in ditches.
- 2109 Debris resulting from this operation shall be scattered down slope from the roadway. Debris shall not be allowed to accumulate in concentrations. Debris in excess of (1) feet in length and (2) inches in diameter shall not be allowed to remain on cut slopes, ditches, roadways or water courses. Any material remaining on the cut or fill slope shall meet the requirements of Section 42.H.3. of this contract.
- 2110 Roadside brushing shall be completed prior to commencement of hauling operations.
- 2111 Mechanical brush cutters shall not be operated when there are people and occupied vehicles within (400) feet of the immediate operating area.