

## Cliffside Refiners Limited Partnership Meeting

August 24, 2021 @ 9:00 AM

### Attendees:

(Cliffside) Brad H. Robert J. Mark M.

(Downtown) Emress B.

(NOC) Emmett L.

(CRLP) Nick D. Bob L. Brad B. Rick G.

Kaylyn S. Mike D. Mike C. John S.

### Roll Call

➤ Noted

**Nick D.**-Antitrust guidelines apply.

Some sad news I heard yesterday Mike if you want to say something.

**Mike C.**-Bobby Searle passed away over the weekend. At the end of a courageous fight with cancer. We all respected him and there is an article about him in Gas World if you want to take a look at that.

**Nick D.**- Any update on COVID? It almost looks like there is a top out at one of the curves so maybe it will start to decline.

**Robert J.**-Everyone is back, and we are working through the punch list now.

**Nick D.**-Brad's team and Robert's team have been working on the list. Basically, there were about 60 items that had been recommended for completion before restart of the plant. I know a number have been done. If you could give us some information of how many of 60 are done.

**Robert J.**-We are about 20% but will be over 50% by the end of this week on this list. We think the critical path right now is this knockout weld repair. It is on the coalescer on the main feed line before it goes into the booster compressor. It was repaired 5 years ago but the repair was not up to speed as identified in the last ORI. Emmett is working with me on this, and we think we can get a pretty quick turnaround. We believe we can have some movement on that the first part of next week to get that work performed. To be honest that is the only thing on the critical path. That is barring the next monkey wrench being thrown into the works.

**Brad B.**-Just sticking with what is critical path. Currently the feed scrubber knockout but the mechanical integrity fitness testing including we hope to take off a few pieces of insulation under the TSA the heater that cycles off and on. We think there may be some kind of corrosion under

the insulation. We are working with a contractor this week and they just showed up so we will get them to work on that. They will be looking at everything in the feed stream that has moisture too. We will do some testing there, if it turns up something, I don't think it will, but that way we can get the temporary MOC to get the full fledge mechanical integrity system in place. There are some other things that we think won't be in place, but we have done enough that we think that we can have enough done to go into start up and do the other things later. Such as the Lin tank temperature element. We are going to try to get all of that in place. The flare work is complete, the revalidation is in progress, the TSA recommendation is being worked by engineering. Some is complete but some has 70% done but has not been green since we are still waiting on part of it to be done.

**Nick D.**-I know the knockout work was the most important so I think last week we talked about that system being repaired then feed gas could be introduced. From what Robert said about scheduling that would not be able to get started next week

**Robert J.**-I have a meeting with Emmett at noon to discuss that. The restart is going to be a process since we have been down for so long it will at least be a five-day restart maybe longer.

**Nick D.**-If there is anything we can do to expedite the work please let us know. My concern is we will show up Friday which is a holiday weekend. I don't know if we would blast through the weekend or come back Tuesday, I know you probably don't have an answer right now.

**Robert J.**-We have to stay within the Federal Acquisitions regulations, but Emmett and I are going to do everything we can within those regulations.

**Nick D.**-The day will come when we are able to introduce feed gas into the system. Give thought to what might happen, these machines haven't been operated for a while.

**Robert J.**-We are looking at that and that is one of the tech support contracts we have up for startup.

**Nick D.**-One other bit, startups are labor intensive, Robert in your domain just making sure all of your people are ready to go.

**Robert J.**-We are in good shape there because of our Helium fund even if the rest of the government goes down, we will still be up. A lot of the maintenance work is being done now. I really think we are moving to Labor Day being ready for start up unless something comes up, but we will do our best to take care of it and if we can't then we will let you folks know.

**Brad B.**-The triflex pump that needs repair does that go on a list to be done?

**Nick D.**-You are cleared to do it.

**Brad B.**-Do we have enough DGA to restart? I will get with them to make sure we have that covered.

**Nick D.**-Anything else? Emress thanks for setting us up and we will talk next week.