

Cliffside Refiners Limited Partnership Meeting

April 30, 2019 @ 10:00 AM

Attendees:

(Cliffside) Mark M. Barry S. Rodney C. Brad H.
(Downtown) Emress B. Alex C. Amanda C.
(NOC) Heath M.
(CRLP) Nick D. Bobby S. Bob L. Brad B.
Sarah F. Nick H.

Roll Call

➤ Noted

Antitrust Issues

Nick D.-Provided to list of attendees on call, if anyone has any questions please let me know

1. Booster Compressor

Nick D.-You want to go ahead and get started?

Alex C.-So with the welding work, we did get 2 full welds. And 6 partial repairs. So remaining we have 5 full re-welds and 1 partial left.

Amanda C.-The 9:00AM update has been posted and includes most of that information.

Alex C.-They think that they will be able to finish them by middle of Wednesday.

Nick D.-6 welds left on the outage work?

Nick H.-Can you say that again Alex I only got part of it?

Alex C.-7 left, 5 are in the hole 2 are above ground and 1 partial above ground, they will be x-rayed tonight.

Nick D.-The total number was like 34.

Alex C.-Because they are pre-fabbing the pipe a lot of it is already done. There are 9 total complete welds and 7 partial welds.

Nick D.-So there are 16 that would not be in the pre-fab scope. So out of the 9, 2 complete, 5 in the hole, 2 above ground, so that makes 9. 6 partials completed, 1 partial to do that makes the 7. Yielding 18 that are in the pre-fab work. So the pre-fab work is ready to go back in Wednesday?

Alex C.-Yes. The pre-fab work has already been x-rayed on Saturday night.

Nick D.-I think I saw something on that and there was some minor things that needed to be cleaned up. Is that trend still holding?

Alex C.-We have only done that one set of x-rays.

Nick D.-So welding work should be done by Wednesday. If there are any pipe issues we should know at that point?

Alex C.-We would be ready to go to the pressure test.

Nick D.-That is all good news actually. That would keep us on schedule.

Nick H.-You only have one x-ray done

Amanda C.-There was 1 batch of 22 welds x-rayed.

Nick D.-Two different things. 22 welds were done last week of that 22, 2 minor repairs that had to be made. The ones Alex addressed today they have not been x-rayed. I think the quality is pretty good.

Amanda C.-Everything that is done today will be x-rayed tonight.

Nick D.-I talked to Mark C. the K100 was stripped down, they were working on the 600 and 610 today, parts have been shipped off. There was one discovery item one of the compressor throws was showing some babbit from a bearing my understanding is that a replacement was ordered. It should be there today.

Barry S.-They are expecting it sometime today.

Nick D.-We are still staying with the schedule that we have. Brad anything from your group?

Brad B.-The pilots on the burner, the solenoids have been replaced we replaced the seals those were rotten that was done yesterday. Working on online configurations on the DCS this morning. Once the weather moves through they will be changing out the packing glands on those 4 valves for the TSA. David arrives Thursday morning. The intent is to have the DGA system disconnected from the shutdown 1 and we will be able to start the DGA system and he can start tuning on the burner Thursday morning on low BTU gas.

Nick D.- I know it is still early, we are only a day through, but to the listener what I am hearing is pretty positive stuff.

Amanda C.-I heard something on site about a glitch that we found with the DGA valves or something.

Rodney C.-We ordered 2 valves that are coming from Houston.

Amanda C.-Why are we ordering those? It is not our system. Was it out of scope?

Barry S.-It is kind of maintenance because of issues with the packing in the valves and the seats wear out because the DGA is corrosive. It is just a normal maintenance issue they wear out.

Amanda C.-If it is normal maintenance then why wasn't it planned for?

Barry S.-I think we did plan it but just got left off of the scope.

Amanda C.-It is something that has to be done during an outage?

Barry S.-Right.

Amanda C.-So Nick D. can you add that to the list? Seems like we shouldn't be surprised by this.

Nick D.-I need some more clarity.

Barry S.-They are not blockable, one is the corrosion coupon, you are supposed to change the coupon quarterly but because the valve won't close we can't change it quarterly.

Nick D.-So you are weld in a new valve?

Barry S.-Yeah we are welding in a new valve. The top part has to be threaded in, stainless steel. The other valve Joel just now clued us in on is where the Chemist takes her sample and he said the packing gland on that is loose and moving around. So we need to order one for that too. Just came to light this morning.

Nick D.-It is a good example of something we need to keep in the back of our minds that isn't necessarily an annual thing.

Amanda C.-To me this is a gray area of contract issue as well as to who this would fall on.

Heath M.-That should have brought to my attention and to Nick's attention and then a determination could have been made. We didn't know.

Amanda C.-Is there anything else?

Brad B.-Do you want me to order a couple of valves and just replace their stock?

Nick D.-Yeah that's fine.

Mark M.-It is a common valve we have several in stock of the carbon steel but the stainless steel version is different.

Amanda C.-Do you all want an update on the leaks by the meter building?

Rodney C.-We have it all dug up we are going to have to replace about 33 foot. There were two leaks in the line and they were probably about 12 foot apart but as we were chasing it back to make sure there weren't any more leaks we found a couple of bad places in the pipe. So we are going to end up replacing 33 foot of it. We have the 2 joints welded together we are just waiting on the weather to move through.

Barry S.-The other issue that came up out of the blue is Bivins A-7 drip station has a leak. A rancher was driving by and could hear it. Luckily we could fix it no problem.